

## **Supplier Purchase Order Quality Clauses**

1	<b><u>RIGHT OF ENTRY</u></b> – MURAKAMI AMERICA INC AND IT'S CUSTOMER, AND THEIR CUSTOMERS, OR ANY APPLICABLE REGULATORY AGENCY WILL HAVE THE RIGHT TO ENTER THE SUPPLIER'S FACILITY TO PERFORM INSPECTION OR ENSURE COMPLIANCE TO THE CONTRACT.
	<b>RECORD RETENTION</b> - 07 YEARS UNLESS OTHERWISE NOTED ON THE PURCHASE ORDER
2	<u>AMENDMENTS</u> TO THIS ORDER, AND/OR QUALITY CLAUSES SHALL BE SET FORTH IN WRITING, VIA PURCHASE ORDER CHANGE NOTICE, AND /OR REVISIONS TO THE PURCHASE ORDER QUALITY CLAUSES.
	<b>CHANGES</b> SUPPLIER SHALL NOTIFY THE ORGANIZATION OF CHANGES IN PRODUCT AND/OR PROCESS, CHANGES OF SUPPLIERS, CHANGES OF MANUFACTURING FACILITY LOCATIONS AND WHERE REQUIRED OBTAIN ORGANIATION APPROVAL
3	<b>NONCONFORMING MATERIAL</b> IN THE EVENT THAT THE PRODUCT IS IDENTIFIED AS NON CONFORMING AFTER THE PRODUCT HAS BEEN SHIPPED, THE SUPPLIER SHALL PROVIDE NOTIFICATION OF SUCH ESCAPE. ADDITIONALLY SUPPLIER SHALL CONTROL NON CONFORMING PRODUCT TO PREVENT THE PRODUCT FROM LEAVING THE FACILITY, UNLESS OTHERWISE APPROVED IN WRITING. OBTAIN ORGANIZATION APPROVAL FOR NON CONFORMING PRODUCT DISPOSITION - REPORTING SHOULD BE COMPLETED WITHIN 48 HOURS OF DISCOVERY.
4	TRACEABILITY ALL PARTS / MATERIAL AND APPLICABLE DOCUMENTS MUST BE IDENTIFIED BY A MANUFACTURING LOT OR BATCH NUMBER BY THE SUPPLIER
5	QUALITY MANAGEMENT SYSTEM SUPPLIERS SHALL IMPLEMENT AND MAINTAIN A QUALITY MANAGEMENT SYSTEM IN COMPLIANCE WITH AS9100; AS9120 AND/OR ISO9001. TOP MANAGEMENT MAY APPROVE SUPPLIERS WITHOUT COMPLIANCE TO ABOVE MENTIONED QUALITY MANAGEMENT SYSTEMS.
6	FLOW DOWN SUPPLIERS SHALL FLOW DOWN THE REQUIREMENTS LISTED ON THE PURCHASE ORDERS INCLUDING CUSTOMER REQUIREMENTS TO THEIR SUPPLY CHAIN.
7	PERSONNEL QUALIFICATION WHEN REQUIRED BY PURCHASE ORDERS PERSONNEL SHALL BE QUALITY TO SPECIFIC PROCESSES
8	CERTIFICATE OF CONFORMANCE AND/OR AIRWORTHINESS CERTIFICATESWHENREQUIRED BY PURCHASE ORDERS CERTIFICATE OF CONFORMANCE SHALL BE PROVIDEDTEST REPORTSWHEN REQUIRED BY PURCHASE ORDER TEST REPORTS SHALL BEPROVIDED
9	ITAR WHEN REQUIRED BY PURCHASE ORDER, ITAR CONTROLS SHALL BE APPLIED
	<b>DFAR</b> WHEN REQUIRED BY PURCHASE ORDER DFAR CONTROLS SHALL BE APPLIED
10	<b>SAMPLE PLAN</b> WHEN SPECIFIED ON PURCHASE ORDER, ALL INSPECTIONS USED FOR ACCEPTANCE SHALL BE CONDUCTED TO A MINIMUM SAMPLE ACCEPTANCE LEVEL AQL OF 0.40 IN ACCORDANCE WITH ANSI Z1.4 SAMPLING PROCEDURE AND TABLES FOR INSPECTION ACTIVITIES. NORMAL LEVEL (II). LOT ACCEPTANCE SHALL BE AT ZERO. REJECT SHALL BE AT ONE.



11	MONITORING OF SUPPLIER MURAKAMI AMERICA INC'S SUPPLIERS SHALL BE MEASURED
	AGAINST A GOAL OF 98% QUALITY AND 80% DELIVERY. MURAKAMI AMERICA INC CAN
	DETERMINE TO FLOW DOWN A CORRECTIVE ACTION REQUEST ANY TIME A SUPPLIER IS
	BELOW THE GOAL. SUPPLIERS MAY BE SUBJECT TO REMOVAL FROM MURAKAMI AMERICA
	INC'S APPROVED SUPPLIER LIST IF THE SUPPLIER DOES NOT RESPOND TO THE CORRECTIVE
	ACTION REQUEST IN A TIMELY MANNER.
12	COUNTERFEIT OR UNAPPROVED PARTS PREVENTION ELECTRONIC COMPONENTS OR ANY
	OTHER TYPE OF PRODUCT, WHERE THERE IS A POTENTIAL FOR COUNTERFEITING, SHOULD
	ONLY BE PURCHASED FROM THE ORIGINAL EQUIPMENT MANUFACTURER (OEM) OR A
	FRANCHISED DISTRIBUTOR OF THE OEM. THE ORIGINAL EQUIPMENT MANUFACTURER (OEM)
	OR A FRANCHISED DISTRIBUTOR OF THE OEM, SHOULD PROVIDE, WITH THE SHIPMENT A
	CERTIFICATE OF CONFORMANCE, CERTIFYING THAT THE COMPONENT PROVIDED IS THE
	PART NUMBER BEING PROCURED ON THE PURCHASE ORDER. A CERTIFICATE OF
	CONFORMANCE IS USED TO ESTABLISH TRACEABILITY TO THE OEM. IT IS NOT
	RECOMMENDED THAT ELECTRONIC COMPONENTS OR ANY OTHER TYPE OF PRODUCT,
	WHERE THERE IS A POTENTIAL FOR COUNTERFEITING, BE PURCHASED FROM A BROKER
	THAT IS NOT A FRANCHISE DISTRIBUTOR. IN THE EVENT SUCH A PURCHASE SHOULD BE
	MADE, IT IS THE RESPONSIBILITY OF THE SUPPLIER TO ASSURE THAT THE PROPER
	CERTIFICATIONS ARE AVAILABLE, TO PROVIDE TRACEABILITY TO THE OEM.
13	
	AWARENESS SUPPLIERS SHALL ENSURE PERSONS PERFORMING WORK ON PROUDUCT INTENDED FOR MURAKAMI AMERICA INC ARE AWARE OF:
	INTENDED FOR MURARAMI AMERICA INC ARE AWARE OF.
	- THEIR CONTRIBUTION TO PRODUCT OR SERVICE CONFORMITY
	- THEIR CONTRIBUTION TO PRODUCT SAFETY
	- THE IMPORTANCE OF ETHICAL BEHAVIOR